

ASAP

30

Date: Monday, 7/16/2007 2:46:08 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SADDLE KIT	
Job Number	: 33557		Part Number	: K10004	
Estimate Number	: 10943		Drawing Number	: K10004 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 7/16/2007 S.O. No. : N/A		Drawing Revision	: C	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 7/23/2007	
Previous Run	: 32274		Qty:	3 Um: Each	
Written By	:				
Checked & Approved By	:				
Comment	: Est: D 05.07.22 Reformat; Added D3428-3 per CHG003 K				
	J/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
 Comment: DOCUMENT CONTROL Photocopy bluefile and type labels per PPP K10004 for D205-594-011/013 CHG003				
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) GHW Kit				
	2.0	D205641011	GHW Kit	
 Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s) Bushing				
	3.0	D2570	Bushing	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) Tow Ring				
	4.0	D2968041	Tow Ring	

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services			Drawing Name: SADDLE KIT
Job Number: 33557			Part Number: K10004
Job Number: 			
Seq. #:	Machine Or Operation:		Description :
X 5.0	D34283	Placard	
 Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Placard Pick: Qty Part Number Description Batch <u>B31668</u>			
X 6.0	D5951	Saddle	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) Saddle Pick: Qty Part Number Description Batch <u>B32300</u>			
X 7.0	D5953	Saddle	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) Saddle Pick: Qty Part Number Description Batch <u>B32301</u>			
X 8.0	D5955	Saddle	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) Saddle Pick: Qty Part Number Description Batch <u>B32302</u>			
X 9.0	D5957	Saddle	
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) Saddle Pick: Qty Part Number Description Batch <u>B32303</u>			

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 33557

Part Number: K10004

Job Number:



Seq. #: Machine Or Operation:

Description :

10.0 AN451A Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 48.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-51A	Bolt	M105281

11.0 AN515A Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
32	AN5-15A	Bolt	M104547 82X M105125 14X

12.0 AN536A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
2	AN5-36A	Bolt	M105516 3X M105810 3X C0

13.0 AN542A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-42A	Bolt	M16-762

14.0 AN543A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-43A	Bolt	M104118

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 33557

Part Number: K10004

Job Number:



Seq. #: Machine Or Operation:

Description :

15.0 AN545A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	M104246

16.0 AN960JD516 Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 240.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	M104156

17.0 AN9704 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	M104f85

18.0 MS21042L4 Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 54.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	M1046f3

19.0 MS21042L5 Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 120.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	M104812

7/10/03

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: SADDLE KIT	
Job Number: 33557	Part Number: K10004	
Job Number:		
Seq. #:	Machine Or Operation:	Description :
20.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		<i>S 07/01/03 83 kits</i>
Comment: INSPECT KITS 100% FOR COMPLETENESS		
21.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
Identify and Stock Location: <i>NEVR</i>		<i>C 7/1/03 (3)</i>
22.0	QC21	FINAL INSPECTION/W/O RELEASE
		
Comment: FINAL INSPECTION/W/O RELEASE		<i>120710104 (3)</i>
Job Completion		
		<i>U 07.10.03</i>



DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>AA</i>	APPROVED <i>AA</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22		TITLE SADDLE KIT	SCALE NTS
		A 00.06.01 NEW ISSUE	
		B 00.11.22 ADD D2707-041 OPTION	
		C 05.07.22 ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015
D205-641-011	2	2	2
D2570	32	32	32
D2707-041 (OR D2968-041)	2	2	2
D3428-3*	1	N/A	1
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
**AN960JD1016	2	2	2
AN970-4	2	2	2
MS21042-4 (OR L4)	18	18	18
MS21042-5 (OR L5)	40	40	40

SHOP COPY
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WITHOUT NOTICE
WORK ORDER
33557

*REQUIRED WITH D205-594-011/013/015 INSTALLATIONS ON 214 AIRCRAFT ONLY

**REQUIRED WITH D2707-041 ONLY

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Estimate Number	: 10943						
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This Issue	: 7/16/2007	S.O. No.	:	Drawing Number	:	K10004 REV C	
Prsht Rev.	: NC			Project Number	:	N/A	
First Issue	: / /	Type	: SMALL /MED FAB	Drawing Revision	:	C	
Previous Run	: 32274			Material	:		
Written By	:	<i>John 07.07.17</i>			Due Date	:	7/23/2007
Checked & Approved By	:				Qty:	3	Um: Each
Comment	: Est: D 05.07.22	Reformat; Added D3428-3 per CHG003 K			J/JLM		

Additional Product

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2.0	D205641011	GHW Kit		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) GHW Kit Qty Part Number Description Batch 2 D205-641-011 GHW Kit _____				
3.0	D2570	Bushing		
Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s) Bushing Pick: Qty Part Number Description Batch 32 D2570 Bushing _____				
4.0	D2968041	Tow Ring		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) Tow Ring Pick: Qty Part Number Description Batch 2 D2968-041 Tow Ring _____				

REFERENCE ONLY